

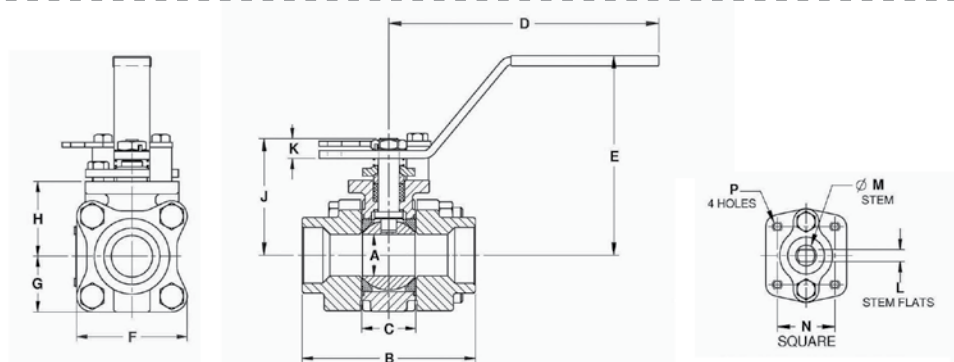
# 86D-200 SERIES

## 3-Piece Full Port Hastelloy® C Class 600 Socket-Weld Ball Valve

**Standard Compliance** - Valve design: ASME B16.34, Class 600, End Connections: Socket-weld per ASME B16.11, Valve Marking: ASME B16.34, Production Testing: ASME B16.34, NACE MR0175, 2000 edition.

### FEATURES

- 3-Piece construction w/ enclosed fasteners
- Full port
- Stainless steel trim & hardware
- Swing-out center section
- Pressure balanced solid ball
- Compression controlled spiral wound gaskets
- Anti-blowout one piece bottom entry stem
- Statically grounded ball, stem, & body
- Two-position locking handle
- Adjustable multi-piece PTFE "V" style packing
- Fully machined ISO 5211 mounting
- Cast bosses on the center-section and end caps for bleed & drain ports
- Vacuum service to 29 in of Hg.
- CE mark, 1.25" and larger
- 250 psig saturated steam



### STANDARD MATERIAL LIST

	PART	MATERIAL
1	Body	ASTM A494-CW12MW
2	End Caps	ASTM A494-CW12MW
3	Ball	ASTM B574-C276
4	Stem	ASTM B574-C276
5	Seat	Multi-Seal
6	Packing	PTFE
7	Stem Bearing	PEEK/PTFE
8	Body Gasket	PTFE/HC Spiral Wound
9	Body Bolts	ASTM A193-Gr.B8M3
10	Body Nuts	ASTM A194-Gr.8
11	Stop Bolts	18-8 Stainless Steel
12	Gland Bolts	ASTM A193-Gr.B8
13	Handle Nut/Screw	300 Series Stainless Steel
14	Packing Gland	ASTM A276-316SS
15	Gland Plate	300 Series Stainless Steel
16	Lever Handle	300 Series Stainless Steel
17	Lock Plate	300 Series Stainless Steel
18	Stops	300 Series Stainless Steel
19	Int. Grnd. Spring	ASTM B574-C276
20	Ext. Grnd. Spring	300 Series Stainless Steel

### OPTIONS AVAILABLE:

(SUFFIX)	OPTION	SIZES
-04-	2.25" Stem Extension	1/4" to 2"
-14-	Vented Ball	1/4" to 2"
-15-	Round Handle	1/4" to 2"
-21-	UHMWPE Seats w/Graphite Seals	1/4" to 2"
-24-	Fire Safe - Graphite Packing & Gaskets (API 607, 5th ed., ISO 10497-5)	1/4" to 2"
-38-	Peek Seats, Graphite Stem Packing & Gaskets	1/4" to 2"
-49-	Assembled Dry	1/4" to 2"
-57-	Cleaned for Oxygen Service	1/4" to 2"
-62-	Center Section Only	1/4" to 2"
-69-	Drilled & Tapped Purge & Drains	1/4" to 2"
-70-	4" Extended Bonnet	1/4" to 2"
-76-	Live Loaded (Lever Operated)	1/4" to 2"
-77-	Live Loaded (Actuated)	1/4" to 2"
-90-	4" Extended Bonnet with Double Packing	1/4" to 2"
-9P-	4" Extended Bonnet with Double Packing & Port	1/4" to 2"
-SR-	Spring Return Handle	1/4" to 1"

**FOR PRESSURE/TEMPERATURE RATINGS, REFER TO PAGE M-21, GRAPH NO. 28**

MODEL NUMBER	SIZE	A	B	C	D	E	F	G	H	J	K	L	M	N	P	WT.
86D-201-01	1/4"	0.37	2.80	0.89	5.12	3.02	2.02	1.01	1.39	1.97	0.23	0.245	0.375	1.00	10-24	2.3
86D-202-01	3/8"	0.50	2.80	0.89	5.12	3.02	2.02	1.01	1.39	1.97	0.23	0.245	0.375	1.00	10-24	2.3
86D-203-01	1/2"	0.50	2.80	0.89	5.12	3.02	2.02	1.01	1.39	1.97	0.23	0.245	0.375	1.00	10-24	2.3
86D-204-01	3/4"	0.75	3.68	1.10	5.53	3.40	2.40	1.20	1.65	2.35	0.24	0.312	0.500	1.392	1/4-20	4.0
86D-205-01	1"	1.00	4.19	1.31	6.53	4.80	2.67	1.34	1.80	2.80	0.48	0.287	0.500	1.392	1/4-20	5.7
86D-206-01	1.25"	1.50	4.50	1.97	6.65	4.70	3.84	1.92	2.49	3.89	0.72	0.412	0.625	1.949	5/16-18	14.2
86D-207-01	1.5"	1.50	4.98	1.97	6.65	4.70	3.84	1.92	2.49	3.89	0.72	0.412	0.625	1.949	5/16-18	14.4
86D-208-01	2"	2.00	5.86	2.56	8.40	5.47	4.92	2.46	3.17	4.74	0.80	0.477	0.750	1.949	5/16-18	27.6



# FLOW DATA

## For Apollo® Ball Valves

The listed Cv "factors" are derived from actual flow testing, in the Apollo® Ball Valve Division, Conbraco Industries, Inc., Pageland, South Carolina. These tests were completed using standard "off the shelf" valves with no special preparation and utilizing standard schedule 40 pipe. It should be understood that these factors are for the valve only and also include the connection configuration. The flow testing is done utilizing water as a fluid media and is a direct statement of the gallons of water flowed per minute with a 1 psig pressure differential across the valve/connection unit. Line pressure is not a factor. Because the Cv is a factor, the formula can be used to estimate flow of most media for valve sizing.

### FLOW OF LIQUID

$$Q = C_v \sqrt{\frac{\Delta P}{\text{SpGr}}}$$

$$\text{or } \Delta P = \frac{(Q)^2 (\text{SpGr})}{(C_v)^2}$$

#### Where:

Q = flow in US gpm  
 ΔP = pressure drop (psig)  
 SpGr = specific gravity at flowing temperature  
 Cv = valve constant

### FLOW OF GAS

$$Q = 1360 C_v \sqrt{\frac{(\Delta P) (P_2)}{(\text{SpGr}) (T)}}$$

$$\text{or } \Delta P = \frac{5.4 \times 10^{-7} (\text{SpGr}) (T) (Q)^2}{(C_v)^2 (P_2)}$$

#### Where:

Q = flow in SCFH  
 ΔP = pressure drop (psig)  
 SpGr = specific gravity (based on air = 1.0)  
 P<sub>2</sub> = outlet pressure-psia (psig + 14.7)  
 T = (temp. °F + 460)  
 Cv = valve constant

### Cv FACTORS

SIZE (IN.) VALVE	1/4	3/8	1/2	3/4	1	1.25	1.5	2
86D Series	8.1	14	26	51	68	120	170	376

## ASME Class 600 Hastelloy C (GRAPH 28)

